



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5487-3
Job Sheet 204438



Part No: D5487-3 **Job Qty:** 24 pcs
Part Name: Connector

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/10/19 **Job Tracking No:**
Due Date: 1/20/20 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV A SHEET 2 IPP REV:A NEW ISSUE 17-01-20 JLM VERIFIED BY:DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	24 pcs	1/20/20	1/20/20	0.00	0.00	Purchasing - 1	DEC 10 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Recelve - B4B	24 pcs	1/20/20	1/20/20	0.00	0.00	Packaging 2 - 1 - B4B	DEC 10 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S241543



Part: D5487-3
Job No: 204438
Serial No/Batch: S241543
Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 12/18/19

120 QC 6	24 pcs	1/20/20	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	DAS
QC 6 - 68	JAN 08 2020 68				
QC 6 - 61	9-89				
QC 6 - 40					
QC 6 - 81					
130 Packaging 3-1 - Stock - B4B	24 pcs	1/20/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS 74 JAN 10 2020
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 9-89
140 QC 21 - SA	24 pcs	1/20/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	JAN 10 2020

Part Op 100 - (Purchasing) Issue P/O: _____ Manufacture D5487-3 as per Dwg D5487

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

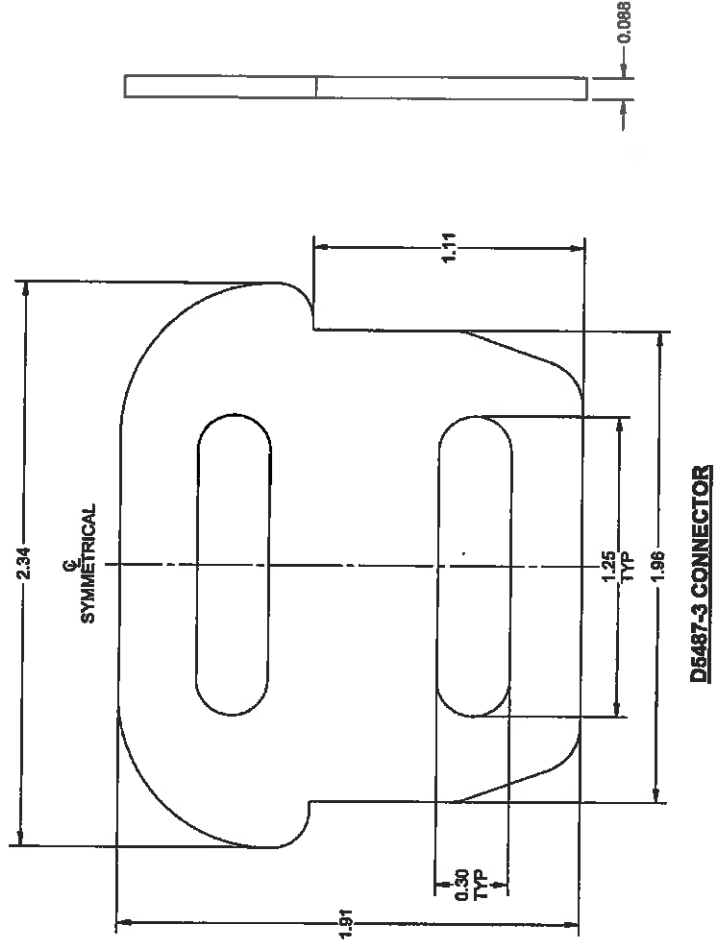
130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release) Manufacture P/N: CON026

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
CON026	Connector	24 pcs (1 ea)	100-Purchasing	S241537
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	CON026	24	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/10/19 1:18 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 204978
ML5
197210

- NOTES:
1) MATERIAL: STAINLESS STEEL
PART NUMBER: CON028
SUPPLIER: AIRCRAFT BELTS INC, CREEDMORE, NC, USA
2) FINISH: NONE
3) TOLERANCES: PER DART OSI D18 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY AT NEXT ASSEMBLY
7) WEIGHT: 0.074 lbs
8) PART MUST BE COMPLIANT TO TSO-C22 AND/OR TSO C114

RELEASED
2017-02-07

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	ML	DRAWING NO.
MFG. APPR.	LL	D5487
APPROVED	WM	REV. A
DE APPR.	DS	SHEET 2 OF 2
DATE	17.01.17	TITLE
		BUCKLE/CONNECTOR
		SCALE
		NTS

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Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045370



Supplier: ABI001-VU

Aircraft Belts,INC

1176 Telecom Drive

Creedmoor, NC 27522 USA

Phone: 800-847-5651

Fax: 919-956-4216

Ship To: 1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada

Phone: 613-632-5200

PO No: POHB045370

PO Date: 12/10/19

Due Date: 12/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavole, Chantal

Phone: 613-623-5200 Ext: 242

Fax: 613-632-1053

clavoie@dartaero.com

Via: Fedex P1 Overnight

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	204449	BUC027				Buckle	Firmed X24		12/19/19	24 pcs	0 pcs	24 pcs	\$41.08/pcs	\$985.92
2	204438	CON026				Connector	Firmed X24		12/19/19	24 pcs	0 pcs	24 pcs	\$41.08/pcs	\$985.92
Grand Total:													\$1,971.84	

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit

www.dartaerospace.com for further explanation.

Plex 12/18/19 8:01 AM Dart.Lavoie.Chantal

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 12/16/2019
Print Time: 12:56:19PM
Page: 1

FAA R.S. #: YB1R632K

Packing Slip: 28776

PACKING SLIP / CERTIFICATION

Cust. ID: DART01 TERMS: Net 30

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

Sold To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

PO: HB045370 Ship Via: FedEx P1 FOB: ORIGIN
Ship Date: 12/16/2019 SO: 105351 Sales Person: Smith, Beth
Fed Ex P1 acct # 1-5179324-0

HDW Certs					
Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	24.00 EA	24.00	0.00	BUC027	H
Description: 1F ABISS BUCKLE 90dg(STAINLESS)					
Lot# R065930					
2	24.00 EA	24.00 ✓	0.00	CON026	H
Description: 3A SS-Standard Connector					
Lot# 065603					

RECEIVED
DEC 17 2019
DART AEROSPACE LTD.
DAS 68 9-89

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY: *Dawanna S. Cook*



Aircraft Belts, Inc.

Customer PO: HB045370
ABI SO: 105351

Date: 12/16/2019

We hereby certify that the ABI part number(s) listed below, were manufactured and inspected in accordance with the approved design data and have been found to be compliant with these specifications.

P/N: CON026 (qty. 24)
3A SS-Standard Connector
Lot# 065603

A handwritten signature in blue ink, reading 'Amanda S. Clark', is written over a horizontal line.

ABI Quality Representative

DAS
68
9-89